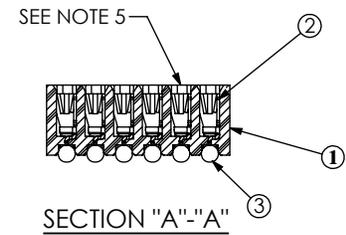
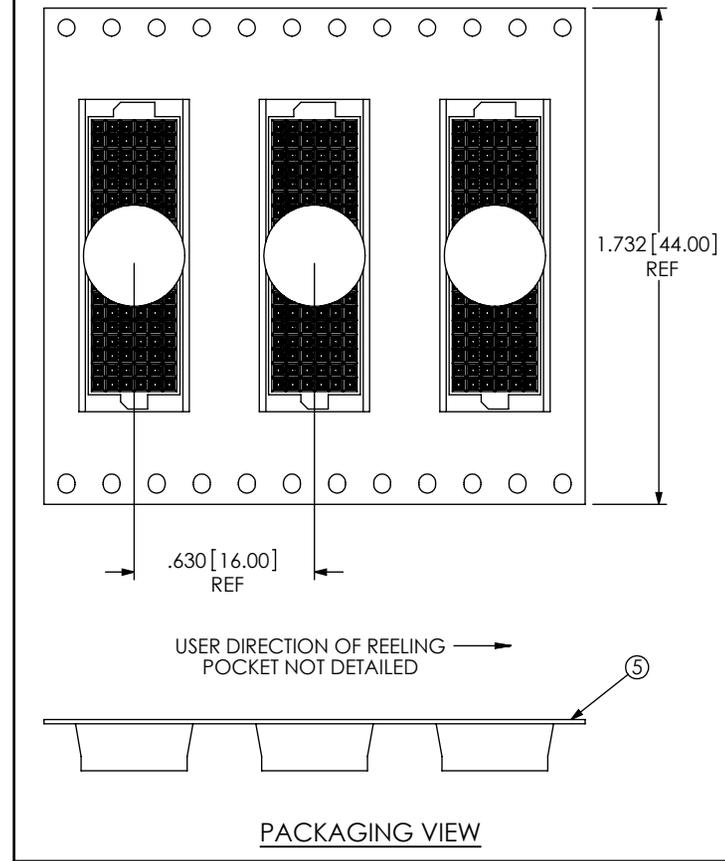
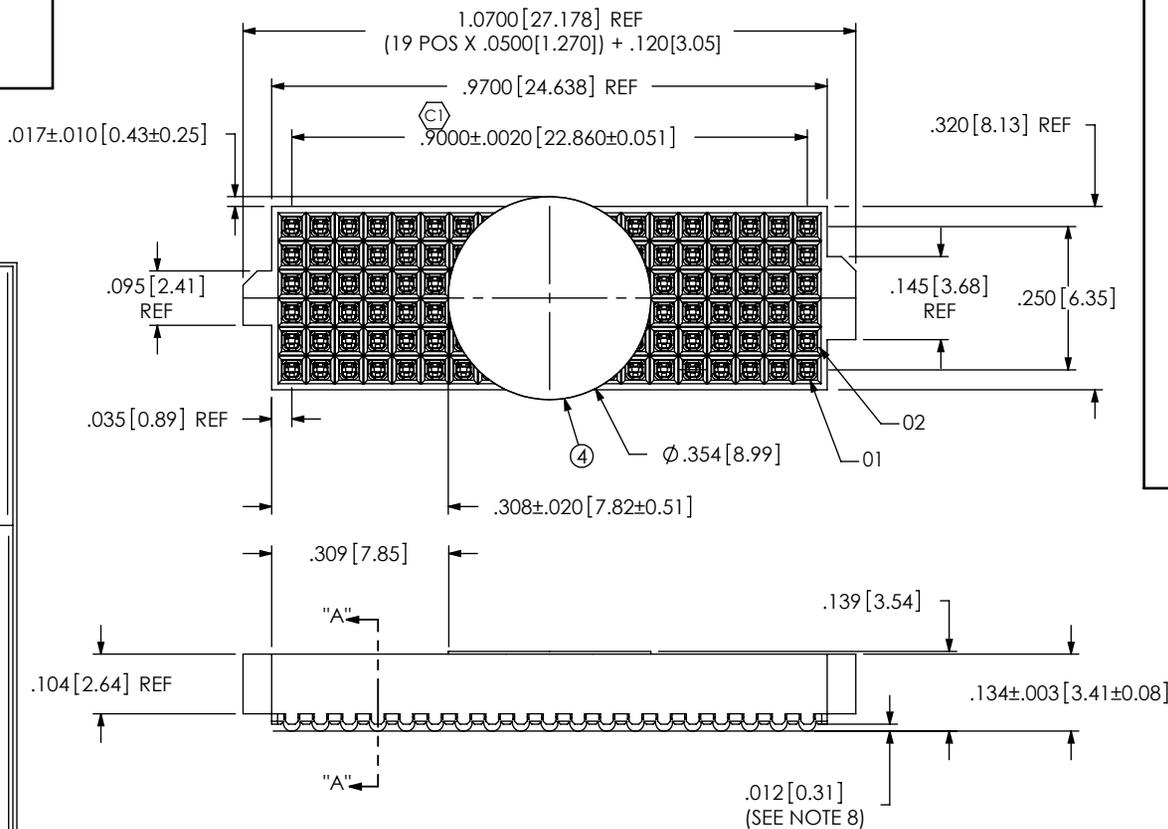
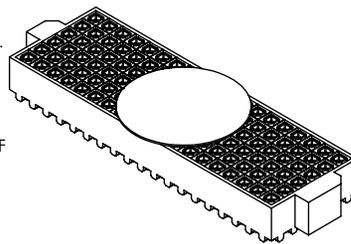


REVISION

0	BC	T WILD
12/8/2006	ECN-68563	

NOTES:

1. ASP-103597-01-B BODY FOR NON-STANDARD 19 POSITION.
2. REPRESENTS A CRITICAL DIMENSION.
3. BURR ALLOWANCE: .0005[.013] MAX.
4. MINIMUM PUSHOUT FORCE: .5 LB.
5. CONTACT TO BE FLUSH TO ±.002[.05] RECESSED.
6. ONE REEL MINIMUM PLATING REQUIREMENT (85,000 CONTACTS PER REEL).
7. ALL DIMS TO BE SYMMETRICAL ABOUT THE CENTERLINE WITHIN ±.001[.03].
8. .0025[.064] MAX VARIATION BETWEEN SOLDERBALLS.
9. REFER TO VISUAL INSPECTION BOARD FOR SOLDERBALL APPEARANCE CHECKS.
10. THE DISTANCE FROM THE CENTER OF ANY SOLDERBALL TO THE CENTER OF ANY ADJACENT INNER PEG SHALL BE .025±.005[.64±.13].
11. SOLDER JOINTS TO BE INSPECTED PER IPC SPECIFICATION 12.2.12 (IPC-A-610C).
12. PARTS TO BE PACKAGED IN TAPE & REEL.
13. ANY REVISION MADE TO THIS PRINT, MUST HAVE PDF FILE UPDATED ON-LINE AS WELL. PLEASE NOTIFY MIS TO UPDATE ASP FOLDER.



DATE: _____

COMPANY: _____

CUSTOMER SIGNATURE: _____

PRINTED NAME: _____

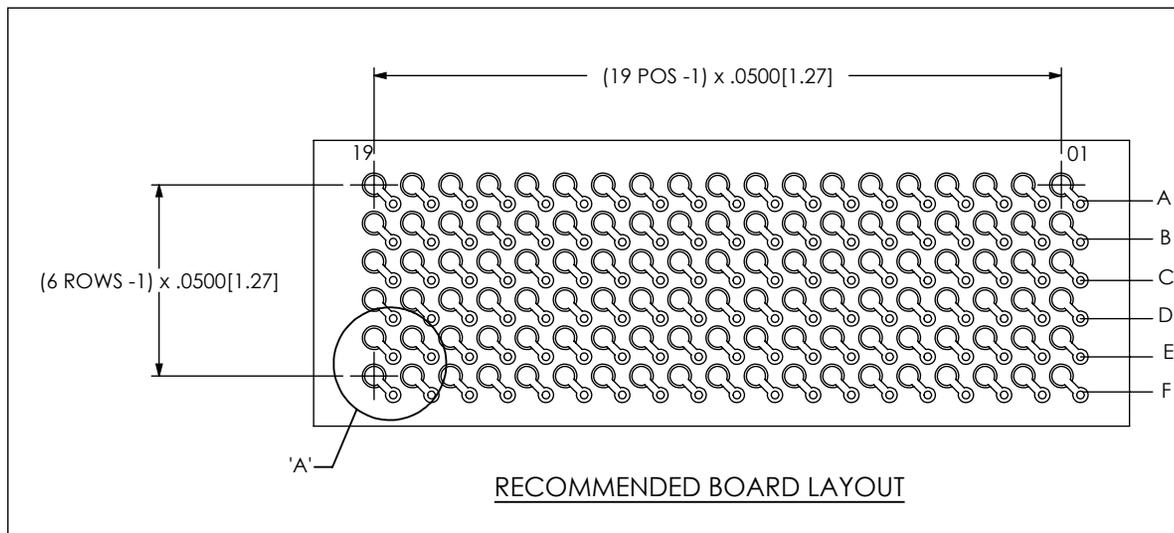
PHONE NO.: _____

FAX NO.: _____

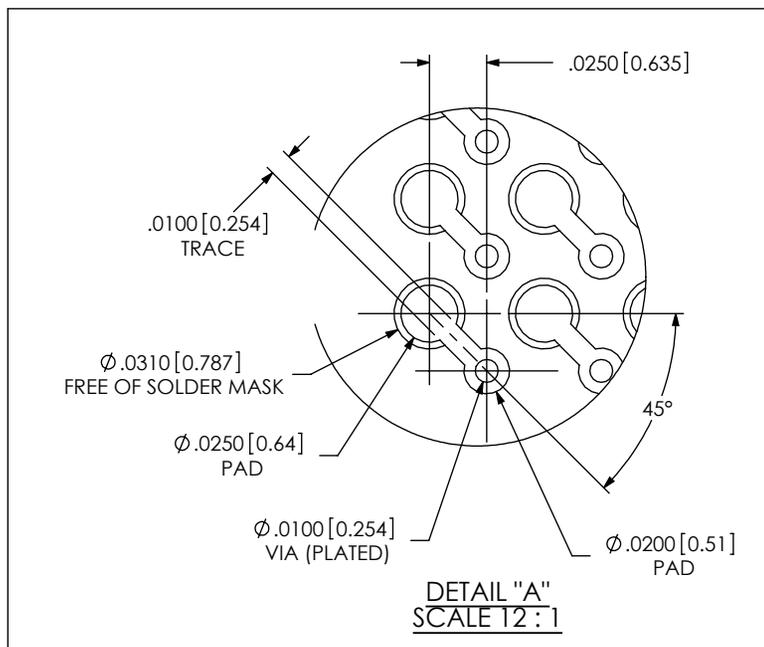
ACCEPTANCE OF DRAWING
ACCEPTED WITH DEVIATIONS LISTED

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-103597-01-B	1.00000	VECTRA E130i, COLOR: BLACK
2	C-226-03-H	114.00000	PHOS BRONZE, 521 HARD TEMPER
3	SDB-030-6337	114.00000	63% TIN /37% LEAD
4	K-850-650	1.00000	POLYAMIDE FILM (KAPTON)
5	CT-ASP1132MS	0.00148	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 2° .XXX: ±.005 .XXXX: ±.0020	PROPRIETARY NOTE THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.	 520 PARK EAST BLVD., NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code: 55322	
		DO NOT SCALE DRAWING SHEET SCALE: 3:1 DESCRIPTION: .050 MULTI-ROW SOCKET ASSMEBLY DWG. NO. ASP-103612-05 BY: B. COOPER 12/08/06 SHEET 1 OF 2	



NOTE:
OUTER ROWS MAY NOT NEED VIAS - THIS IS LEFT TO
THE DISCRETION OF THE BOARD DESIGNER.



<p style="text-align: center;">PROPRIETARY NOTE</p> <p>THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.</p>	 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code: 55322	
	SHEET SCALE: 3:1	DESCRIPTION: .050 MULTI-ROW SOCKET ASSMEBLY
	DWG. NO. ASP-103612-05	
	BY: B. COOPER 12/08/06	SHEET 2 OF 2